Technical Data Sheet

DE-F455



Material description:	Thermal transfer printable polyester film, white, glossy; thin and flexible; scratch and smear resistant; corresponds to VW standard TL52038 (4.1.1 - 4.1.4; 4.2; 4.3; 4.4) in combination with thermal transfer ribbon DE-R51; not recommended for automatic application	
Applications:	automotive industry, electronics industry; labels for cable flagging Cable flag labels under the following conditions: - Flag length > 3 times the circumference of the cable assembly - Surface of the cable bond dry, firm, homogeneous - Bonding with firm pressure and counter-buckling - Not suitable for bundling individual cables	
Label stock thickness:	25 μm ± 10 %	
Adhesive:	AS3: acrylic adhesive, solvent-based, temperature sensitive	
Adhesive thickness:	20 – 23 μm	
Adhesion:	strong adhesive	
Adhesion power:	stainless steel: glass: automotive paint:	18N/25 mm FTM1 19N/25 mm FTM1 20N/25 mm FTM1
Liner:	glassine	
Liner thickness:	56 μm ± 10 %	
Temperature range:	- 40 °C - +150 °C	
Application temperature:	> +10 °C	
Print method:	thermal transfer	
Ribbon recommendation:	high level of resistance to chemicals DE-R51, DE-R55 (alcohol, benzine, diesel, oil) DE-R89, DE-R25 (alcohol, diesel, oil) DE-R99 (diesel, oil) for lower requirements DE-R96, DE-R22 (in each case on unprinted material surface)	
Shelf life:	1 year at max. 20-25 °C and 40-50 % r.h. without direct insolation (In case of non-compliance of conditions the consequence will be adhesive adherence which might entail problems in processing the labels)	

Warranty:

Our recommendations are based on our most up-to-date knowledge and experience. As the products are used outside of our control we cannot take responsibility for any damage which may be caused when using the products. This product information sheet replaces all earlier ones. All information subject to change without notice.

Dynamic Systems GmbH • Inninger Straße 11 • 82237 Wörthsee • Telefon: 08153/9096-0 • Telefax: 08153/9096-96 e-Mail: info@dynamic-systems.de • Internet: www.dynamic-systems.de • HRB Nr. 116251 Reg. Gericht München • V1.8